

**SINGLE PHASE - DESIGN**  
**2 HEAT EXCHANGERS : E6THx30/1P**

SWEP DThermX

Date: 04/02/2026

Number of parallel units: 2  
SSP Alias: E6T

DUTY REQUIREMENTS		Side 1	Side 2
Fluid		Water	Water
Flow type		Counter-Current	
Circuit		Inner	Outer
Heat load	kW		27.00
Inlet temperature	°C	75.0	45.0
Outlet temperature	°C	55.0	65.0
Flow rate	kg/s	0.3223	0.3227
Pressure drop (Design PD)	kPa	1.25 (30.00)	1.14 (30.00)
Thermal length		2.00	2.00

PLATE HEAT EXCHANGER		Side 1	Side 2
Total heat transfer area	m <sup>2</sup>		0.784
Heat flux	kW/m <sup>2</sup>		34.4
Mean temperature difference	K		10.0
Overall heat transfer coefficient required	W/m <sup>2</sup> ,°C		3440
Pressure drop - total*	kPa	1.25	1.14
- in ports	kPa	0.317	0.317
Port diameter (up/down)	mm	16.0/16.0	16.0/16.0
Number of channels per pass		14	15
Number of plates			30
Oversurfacing	%		0
Fouling factor	m <sup>2</sup> ,°C/kW		-0.005
Reynolds number		727.3	584.4
Port velocity (up/down)	m/s	0.817/0.817	0.814/0.814
Channel velocity	m/s	0.0804	0.0748
Shear stress	kPa	4.43e-3	3.90e-3
Average wall temperature	°C	60.4	59.9
Largest wall temperature difference	K		0.8
Min./Max. wall temperature	°C	50.6/70.6	49.7/69.7

\*Excluding pressure drop in connections.

**NOTES**

i This result consists of 2 units in parallel

PHYSICAL PROPERTIES		Side 1	Side 2
Reference temperature	°C	65.0	55.0
Dynamic viscosity	cP	0.434	0.504
Density	kg/m <sup>3</sup>	980.5	985.7
Heat capacity	kJ/kg,°C	4.188	4.183
Thermal conductivity	W/m,°C	0.6590	0.6492
Film coefficient	W/m <sup>2</sup> ,°C	7660	7140

TOTALS		Side 1	Side 2
Total weight empty (no connections)*	kg		3.21
Total weight filled (no connections)*	kg		3.95
Hold-up volume (Inner Circuit)	dm <sup>3</sup>		0.36
Hold-up volume (Outer Circuit)	dm <sup>3</sup>		0.39
Port size F1/P1	mm		16
Port size F2/P2	mm		16
Port size F3/P3	mm		16

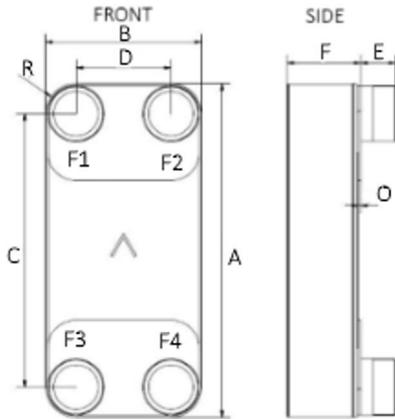


**TOTALS**

	Side 1	Side 2
Port size F4/P4	mm	16

\*Weight depends on the selected product.

**DIMENSIONS**



A	mm	210 ±2
B	mm	73 ±1
C	mm	172 ±1
D	mm	40 ±1
E	mm	12 (opt. 20) ±1
F	mm	64.72 +4%/-3.3%
G	mm	7 ±1
Q	mm	2
R	mm	16

\*This is a schematic sketch. For correct drawings please use the order drawing function or contact your SWEPP representative.

**CARBON FOOTPRINT**

	Unit	Value
Sweden - Landskrona	kg CO <sub>2</sub> e	16.5
USA - Tulsa	kg CO <sub>2</sub> e	17.3
Slovakia - Košice	kg CO <sub>2</sub> e	18.8
Malaysia - Kuala Lumpur	kg CO <sub>2</sub> e	26.2
China - Suzhou	kg CO <sub>2</sub> e	44.9

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